AMENDMENT UNDER 37 C.F.R. § 1.312 Attorney Docket No.: Q83507

Application No.: 10/593,498

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

1. (previously presented): A self-doping type electrically conducting polymer comprising

crosslinked polymer chains, wherein the crosslinking is formed through a sulfone bond and the

polymer contains an isothianaphthene skeleton having a sulfonic acid group.

2. (canceled).

3. (previously presented): The self-doping type electrically conducting polymer as

claimed in claim 1, wherein the sulfone bond is contained in an amount of from 1 to 90 mol%

based on the repeating unit of the polymer.

4. (previously presented): The self-doping type electrically conducting polymer as

claimed in claim 1, wherein the polymer chains are crosslinked through a bond having a binding

energy from 0.5 to 2 eV lower than the binding energy of the sulfonic acid group as measured by

X-ray photoelectron spectrometry.

5. (canceled).

6. (previously presented): The self-doping type electrically conducting polymer as

claimed in claim 1, wherein the crosslinked structure through a sulfone bond is an

isothianaphthene structure represented by formula (1)'

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$$R^{1}$$
 $R^{2}$ 
 $R^{2}$ 
 $R^{2}$ 
 $R^{3}$ 
 $R^{3}$ 
 $R^{3}$ 

wherein R<sup>1</sup> to R<sup>3</sup> each independently represents a hydrogen atom, a linear or branched alkyl group having from 1 to 20 carbon atoms, a linear or branched alkoxy group having from 1 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyloxy group having from 2 to 20 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano group, a trihalomethyl group, a phenyl group, a substituted phenyl group or a -B<sup>1</sup>-SO<sub>3</sub> M<sup>+</sup> group, B<sup>1</sup> and B<sup>2</sup> each independently represents - (CH<sub>2</sub>) <sub>p</sub>- (O) <sub>q</sub>- (CH<sub>2</sub>) <sub>r</sub>-, p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, X represents a polymer chain selected from the group consisting of a polypyrrole structure, a polythiophene structure, a polycarbazole structure, a polyaniline structure and an arylenevinylene structure which bonds to B<sup>2</sup> via an aromatic ring or a heterocyclic ring contained in the polymer chain, and M<sup>+</sup> represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

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7. (previously presented): The self-doping type electrically conducting polymer as claimed in claim 1, wherein the crosslinked structure through a sulfone bond is a structure represented by formula (2):

$$\begin{array}{c|c}
S & & \\
\hline
R^4 & & \\
\hline
R^5 SO_2 & \\
R^2 & B^1 \\
\hline
R^3 & & \\
\end{array}$$
(2)

wherein  $R^1$  to  $R^6$  each independently represents a hydrogen atom, a linear or branched alkyl group having from 1 to 20 carbon atoms, a linear or branched alkoxy group having from 1 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyloxy group having from 2 to 20 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano group, a trihalomethyl group, a phenyl group, a substituted phenyl group or a  $-B^1$ - $SO_3$ -M+ group, B1 represents -  $(CH_2)_p$ - $(O)_q$ - $(CH_2)_r$ -, p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, and M+ represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

8. (original): The self-doping type electrically conducting polymer as claimed in claim 7, wherein the crosslinked structure through a sulfone bond is a structure represented by formula (3)

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$$\begin{array}{c|c}
S & & \\
B^1 & & \\
SO_3 \cdot M^+ & & \\
B^1 & & \\
\end{array}$$
(3)

wherein  $B^1$  represents -  $(CH_2)_p$  -  $(O)_q$ - $(CH_2)_r$ -, p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, and  $M^+$  represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

9. (canceled).

10.-12. (canceled).

13. (original): A process for producing the self-doping type electrically conducting polymer containing a crosslinked structure through a sulfone bond represented by formula (2) described in claim 7, comprising dehydration-condensing self-doping type electrically conducting polymers having a structure represented by formula (7)

$$\begin{array}{c} SO_3 \text{-}M^+ \\ R^2 \text{-}B^1 \\ R^3 \end{array} \tag{7}$$

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wherein  $R^1$  to  $R^3$  each independently represents a hydrogen atom, a linear or branched alkyl group having from 1 to 20 carbon atoms, a linear or branched alkoxy group having from 1 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyloxy group having from 2 to 20 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano group, a trihalomethyl group, a phenyl group, a substituted phenyl group or a  $-B^1$ -SO<sub>3</sub>-M<sup>+</sup> group, with the proviso that at least one of  $R^1$  to  $R^3$  is a hydrogen atom,  $R^1$  represents - (CH<sub>2</sub>)  $R^2$  - (O)  $R^2$  - (CH<sub>2</sub>)  $R^2$  - p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, and  $R^2$  represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

14. (original): A process for producing the self-doping type electrically conducting polymer containing a crosslinked structure through a sulfone bond represented by formula (2) described in claim 7, comprising dehydration-condensing self-doping type electrically conducting polymers having a structure represented by formula (7) and/or formula (8):

$$\begin{array}{c} SO_3^-M^+ \\ R^2 B^1 \\ R^3 \end{array}$$
 (7)

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$$R^{8}$$
  $R^{9}$   $R^{10}$  (8)

wherein  $R^1$  to  $R^3$  and  $R^7$  to  $R^{10}$  each independently represents a hydrogen atom, a linear or branched alkyl group having from 1 to 20 carbon atoms, a linear or branched alkoxy group having from 1 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyloxy group having from 2 to 20 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano group, a trihalomethyl group, a phenyl group, a substituted phenyl group or a  $-B^1$ -SO<sub>3</sub> M<sup>+</sup> group, with the proviso that at least one of  $R^7$  to  $R^{10}$  is a hydrogen atom,  $R^1$  represents - (CH<sub>2</sub>)  $R^2$  - (O)  $R^2$  - (CH<sub>2</sub>)  $R^2$  -  $R^2$  and  $R^2$  are ach independently represents 0 or an integer of 1 to 3,  $R^2$  represents 0 or 1, and  $R^2$  represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

15. (original): A process for producing the self-doping type electrically conducting polymer containing a crosslinked structure through a sulfone bond represented by formula (3) described in claim 8, comprising dehydration-condensing self-doping type electrically conducting polymers obtained by (co)polymerizing a monomer represented by formula (9):

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$$SO_3^-M^+$$

$$B^1$$

$$(9)$$

wherein  $B^1$  represents -  $(CH_2)_p$  -  $(O)_{q^-}$   $(CH_2)_{r^-}$ , p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, and  $M^+$  represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

16. (previously presented): The process for producing a self-doping type electrically conducting polymer as claimed in claim 13, wherein the dehydration condensation reaction is performed by a heat treatment at a temperature range of 210 to 350°C.

17. -18. (canceled).

19. (previously presented): A self-doping type electrically conducting polymer obtained by the production process described in claim 13.

20. (previously presented): An electrically conducting composition comprising the self-doping type electrically conducting polymer described in claim 1, and a solvent.

21. (original): A method for producing an electrically conducting film, comprising coating the electrically conducting composition described in claim 20 on a substrate and heating it.

22. (previously presented): The method for producing an electrically conducting film as claimed in claim 21, wherein the self-doping type electrically conducting polymer having a

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structure represented by formula (7) and/or formula (8) is applied onto a substrate surface and then the substrate is heated at a temperature of 210 to 350°C for 1 to 600 seconds,

$$SO_3^-M^+$$
 $R^2 B^1$ 
 $R^3$ 
 $R^8 R^9$ 
 $R^7 R^{10}$ 
 $R^{10}$ 
 $R^{10}$ 
 $R^{10}$ 

wherein  $R^1$  to  $R^3$  and  $R^7$  to  $R^{10}$  each independently represents a hydrogen atom, a linear or branched alkyl group having from 1 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyl group having from 2 to 20 carbon atoms, a linear or branched alkenyloxy group having from 2 to 20 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano group, a trihalomethyl group, a phenyl group, a substituted phenyl group or a  $-B^1$ -SO<sub>3</sub> $^-M^+$  group, with the proviso that at least one of  $R^7$  to  $R^{10}$  is a hydrogen atom,  $B^1$  represents - (CH<sub>2</sub>)  $_p$  - (O)  $_q$ - (CH<sub>2</sub>)  $_r$ -, p and r each independently represents 0 or an integer of 1 to 3, q represents 0 or 1, and  $M^+$  represents a hydrogen ion, an alkali metal ion or a quaternary ammonium ion.

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- 23. (canceled).
- 24. (previously presented): An electrically conducting film produced by the method described in claim 21.
- 25. (original): The electrically conducting film as described in claim 24, wherein the film thickness is from 1 to 1,000 nm.
- 26. (previously presented): A coated product comprising a shaped body having coated on the surface thereof the self-doping type electrically conducting polymer described in claim 1.
- 27. (previously presented): A coated product comprising a substrate as a shaped body, wherein one surface, both surfaces or the entire surface of the substrate is coated with the self-doping type electrically conducting polymer described in claim 1.
- 28. (original): A coated product comprising a substrate as a shaped body, wherein one surface, both surfaces or the entire surface of the substrate is coated with the electrically conducting composition described in claim 20.
- 29. (previously presented): The coated product as claimed in claim 27, wherein the substrate is a silicon wafer.
- 30. (previously presented): The coated product as claimed in claim 27, wherein the substrate is entirely or partially coated with indium tin oxide.
- 31. (previously presented): An electronic device comprising the self-doping type electrically conducting polymer described in claim 1.
- 32. (original): An electronic device comprising the electrically conducting composition described in claim 20.

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33. (previously presented): An organic light-emitting element comprising at least one light-emitting layer between a pair of anode and cathode, wherein the self-doping type electrically conducting polymer described in claim 1 is contained in the anode buffer layer.

- 34. (original): The organic light-emitting element as claimed in claim 33, wherein the self-doping type electrically conducting polymer has a sulfonic acid group.
- 35. (previously presented): The organic light-emitting element as claimed in claim 33, wherein the self-doping type electrically conducting polymers are crosslinked through a sulfone bond.
- 36. (previously presented): An organic light-emitting element comprising the self-doping type electrically conducting polymer described in claim 1.
- 37. (original): An organic light-emitting element comprising the electrically conducting composition described in claim 20.
- 38. (original): The organic light-emitting element as claimed in claim 33, wherein the light-emitting layer comprises a fluorescence-emitting polymer material.
- 39. (original): The organic light-emitting element as claimed in 33, wherein the light-emitting layer comprises a phosphorescence-emitting polymer material.
- 40. (previously presented): An organic EL display comprising the organic light-emitting element described in claim 33.
- 41. (original): A display device for portable terminals, comprising the organic EL display described in claim 40.
- 42. (previously presented): The self-doping type electrically conducting polymer as claimed in claim 1, wherein one of the crosslinked polymer chains contains an isothianaphthene skeleton having a sulfonic acid group and another of the crosslinked polymer chains is selected

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from the group consisting of a polypyrrole structure, a polythiophene structure, a polycarbazole structure, a polyaniline structure and an arylenevinylene structure.